| | | | | | | | Control No. | | | | |
|--|--|--|------------------|--|--|-----------------------------|--|--|--|--|--|
| KANEPACKAGE P | HILIPPINE INC. | Α | BNORMA | ALITY RE | PORT | AR-03-0055 | | | | | |
| . Item Information | | | | | | | | | | | |
| Item Code | 5154439-01 | | | Customer | EPSON-I | EPSON-IJP | | | | | |
| Item Description | LINUS TRAY ACCE | SSORY | | Delivery Date | 2025/03/ | //03/18 | | | | | |
| Inspection Date | 2025/03/13 | | | Inspection Time | 1220H - 1 | 1220H - 1526H | | | | | |
| Lot Quantity | 2000 | | | Job Order Num | ber 1.JO-000 | 0003466 2. | | | | | |
| Affected Quantity | 85 | | | Origin | IN-HO | HOUSE SUPPLIER: | | | | | |
| Rejection Rate and PPM | 4.3% | | | Date Received | 2025/01/2 | 25/01/21 | | | | | |
| Sampling Quantity (IQA) | N/A | | | Detection (Sect | n / Area) DETACHING/ SHIFT B | | | | | | |
| Problem Description | DAMAGE | | | Delivery Receipt Number 351634 | | | | | | | |
| II. Visual Reference (Defect Illustration) | | | | | | | | | | | |
| | GOOD | | | NO GOOD | | | | | | | |
| | | | | | | | | | | | |
| II. Documented Information | Review (To be fille | ed out by | QA Line leader) | THE OWNER OF THE PARTY AND THE | Maria de Casa de Maria de Mari | NAME OF TAXABLE PARTY. | MAKE WAS IN THE PARTY OF THE PA | | | | |
| Related Doc. Info. Procedure Manual: | Requirement: | ITEM SHOULD BE IN GOOD CONDITION NO OCCURRENCE OF DAMAGE | | | | | | | | | |
| Technical Drawing : Work Instruction : | | | Actual: | DAMAGE ON ACTUAL/ APPEARANCE OCCUR DURING MANUAL DETACHING | | | | | | | |
| Job Order : Reports : Defect Limit : | Recommendation: CAUSE OF THAT REJECT AND HOW IT OCCURRED | | | | | | | | | | |
| IV. Initial Disposition (To be | filled out by ME De | epartmen | t If Needed) | V. Final Disposition | | | | | | | |
| Good Rejected Backload | e details) | Rejected Conditional (Please indicate details) Backload If item is for sorting, for backload, or for rework, fill-out below Good Person In Charge Target Date Signature For Sorting For Rework | | | | | | | | | |
| Remarks: BF TX200/CM125 DETACHING (202 | | | | | | | JUDGEMENT ect is for issuance of IRF / CAR) FOR 5 WHY ISSUANCE FOR CAR ISSUANCE FOR IRF ISSUANCE | | | | |
| Detected by | Checked by | | Initial Approved | I by (If Needed) | Approved b | ру | Received By | | | | |
| C. METRILLO | J. ORTILLA | | | | | | | | | | |
| QA Inspector | QA Line Lea | der | ME I | Head QA Head | | l | QA Staff | | | | |
| Important: Backloading Policy (External Provider Rejects) Rejection rate that is more than 80% of the total quantity shall be approved by Top Management before backloading. | | Evaluation <80% No Need | | Approved by | | Final Disposition Backload | | | | | |
| | | | 0% Need | Top Management | | Accept Other | | | | | |

Note: All details must be filled out completely.
Submit this form to Line Leader immediately after accomplishment.

| KANEPACKAGE PHILIPPINE INC. | | | | ABNORMALITY REPORT | | | | | | | |
|---------------------------------|---------------------|-----------------|---------------|------------------------|-------------------------------|------------------------|---------------------|-------------|---------------------|--|--|
| V. Sorting Instruct | ions | | | | | | | | | | |
| VI. Sorting Details | | | | | | | | | | | |
| | Sorting Time No. of | | | | | | | | | | |
| Sorting Date | Start | Start End power | | Lot Number | Sorted Quantity Reject Quanti | | Defect Name | | Sorted by | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
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| | | | | | | | | | | | |
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| | | | | | | | | | | | |
| | Total Sorting Hours | | lours | Total No. of Manpower | Total Sorted | Total Reject Quantity | Total Good Quantity | | Rejection Rate (%) | | |
| Sorting Result | Tota | T Corting T | 10015 | rotal No. of Manpower | Quantity | rotal respect quantity | Total Cood Quality | | regodion reals (70) | | |
| R&R Verification | | | | | | | | | | | |
| | tails (To l | he filled o | ut by OA | Line Leader If needed) | | | | | | | |
| VIII. VVarenouse Be | tans (10 | Reason | ut by QA | Total Quantity | | Remarks | | Received by | | | |
| Pull-Out | | Reason | | Total Qualitity | | Remains | | | Neceived by | | |
| For Transfer | | | | | | | | | | | |
| 1 of Transier | | | | | | | | | | | |
| VIII. Reworking Instructions | | | | | | | | | | | |
| IX. Reworking Res | ult | | | | | | | | | | |
| Rewo | | king Time # of | | | | | | | | | |
| Reworking Date | Start | End | Man- power | Lot Number | Reworked Quantity | Good Quantity | Reject Quantity | | Rejection Rate (%) | | |
| | | | | | | | | | | | |
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| | | | | | | | | | | | |
| | Re | worked by | / Departm | ent | Endorsed to / Department | | | | | | |
| | | | | | | | | | | | |
| X. Reinspection Re | esult | | | | | | | | | | |
| | Reworking Time # of | | # of | | Reinspected Good Quantity | | | | | | |
| Reinspection Date | Start | End | Man- power | Lot Number | Quantity | Good Quantity | Reject Quantity | | Rejection Rate (%) | | |
| | | | Pono | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Inspected by | | | | Verified by | Noted by | | Approved by | | | | |
| | | | | | | | | 177.0 | • | | |
| QA Inspector | | | QA | Line Leader/Sub-Leader | QA Su | QA Head | | | | | |

Note: All details must be filled out completely. Submit this form to Line Leader immediately after accomplishment.